

| Ball   |                                      |         |         |         |         |
|--|--------------------------------------|---------|---------|---------|---------|
| End Mill Diameter  | Modification Cost (by Qty) 2-4 Flute |         |         |         |         |
|  | 5 - 7                                | 8 - 11  | 12 - 17 | 18 - 23 | 24+     |
| 0.125 - 0.1875   | \$23.49                              | \$18.14 | \$15.18 | \$13.20 | \$12.21 |
| 0.188 - 0.250  | \$24.66                              | \$19.32 | \$16.35 | \$14.38 | \$13.39 |
| 0.251 - 0.375  | \$26.21                              | \$20.87 | \$17.90 | \$15.92 | \$14.93 |
| 0.376 - 0.500  | \$28.14                              | \$22.80 | \$19.83 | \$17.86 | \$16.87 |
| 0.501 - 0.625  | \$30.35                              | \$25.01 | \$22.04 | \$20.07 | \$19.08 |
| 0.626 - 0.750  | \$33.28                              | \$27.94 | \$24.97 | \$22.99 | \$22.00 |
| 0.751 - 1.000  | \$38.00                              | \$32.66 | \$29.69 | \$27.71 | \$26.72 |
| Add 20% for 5 Flute, 35% for 6 Flute , and 50% for 7 Flute<br>Radius Tolerance ± .005; Tangency Tolerance ± .002 |                                      |         |         |         |         |