

Radius, Chamfer					
Radius/Chamfer Size Range	Modification Cost (by Qty) 2-4 Flute				
	5 - 7	8 - 11	12 - 17	18 - 23	24+
0.015 - 0.031	\$15.74	\$12.33	\$10.43	\$9.17	\$8.54
0.032 - 0.047	\$16.24	\$12.83	\$10.94	\$9.68	\$9.05
0.048 - 0.063	\$16.75	\$13.34	\$11.44	\$10.18	\$9.55
0.064 - 0.094	\$24.08	\$18.74	\$15.77	\$13.79	\$12.80
0.095 - 0.125	\$25.00	\$19.65	\$16.69	\$14.71	\$13.72
0.126 - 0.156	\$26.45	\$21.11	\$18.14	\$16.17	\$15.18
0.157 - 0.188	\$27.34	\$22.00	\$19.03	\$17.05	\$16.07
0.189 - 0.250	\$28.67	\$23.33	\$20.36	\$18.38	\$17.39
Add 20% for Radius/Chamfer < 0.015; Radius/Chamfer > 25% of Tool Diameter Add 20% for 5 Flute, 35% for 6 Flute , and 50% for 7 FluteRadius & Chamfer Tolerance ±.005; Tangency Tolerance ±.002					