

Chipbreakers					
End Mill Diameter	Modification Cost (by Qty) 2-4 Flute				
	5 - 7	8 - 11	12 - 17	18 - 23	24+
0.125 - 0.1875	\$12.33	\$8.92	\$7.03	\$5.76	\$5.13
0.188 - 0.250	\$13.21	\$9.80	\$7.91	\$6.65	\$6.02
0.251 - 0.375	\$14.41	\$11.00	\$9.11	\$7.85	\$7.22
0.376 - 0.500	\$16.75	\$13.34	\$11.40	\$10.18	\$9.55
0.501 - 0.625	\$19.90	\$16.49	\$14.60	\$13.34	\$12.71
0.626 - 0.750	\$21.04	\$17.63	\$15.74	\$14.47	\$13.84
0.751 - 1.000	\$24.83	\$21.42	\$19.52	\$18.26	\$17.63
Add 20% for 5 Flute, 35% for 6 Flute , and 50% for 7 Flute					