

Diameter Reduction					
End Mill Diameter	Modification Cost (by Qty) 2-4 Flute				
	5 - 7	8 - 11	12 - 17	18 - 23	24+
0.125 - 0.1875	\$17.45	\$13.59	\$11.44	\$10.01	\$9.30
0.188 - 0.250	\$18.46	\$14.60	\$12.45	\$11.02	\$10.31
0.251 - 0.375	\$19.79	\$15.93	\$13.78	\$12.35	\$11.63
0.376 - 0.500	\$22.13	\$18.26	\$16.12	\$14.69	\$13.97
0.501 - 0.625	\$24.75	\$20.88	\$18.74	\$17.30	\$16.59
0.626 - 0.750	\$28.00	\$24.13	\$21.99	\$20.56	\$19.84
0.751 - 1.000	\$31.22	\$27.35	\$25.21	\$23.78	\$23.06
Add 20% for 5 Flute, 35% for 6 Flute , and 50% for 7 Flute					