

End Dish Removal (Flat Bottom)					
End Mill Diameter	Modification Cost (by Qty) 2-4 Flute				
	5 - 7	8 - 11	12 - 17	18 - 23	24+
0.125 - 0.1875	\$13.28	\$9.87	\$7.97	\$6.71	\$6.08
0.188 - 0.250	\$13.59	\$10.18	\$8.29	\$7.03	\$6.39
0.251 - 0.375	\$13.91	\$10.50	\$8.60	\$7.34	\$6.71
0.376 - 0.500	\$14.22	\$10.81	\$8.92	\$7.66	\$7.03
0.501 - 0.625	\$14.85	\$11.44	\$9.55	\$8.29	\$7.66
0.626 - 0.750	\$15.48	\$12.08	\$10.18	\$8.92	\$8.29
0.751 - 1.000	\$16.12	\$12.71	\$10.81	\$9.55	\$8.92
Add 20% for 5 Flute, 35% for 6 Flute , and 50% for 7 Flute Length of Cut and OAL will be reduced by up to .015 ±.010					