

Flute Length Reduction					
End Mill Diameter	Modification Cost (by Qty) 2-4 Flute				
	5 - 7	8 - 11	12 - 17	18 - 23	24+
0.125 - 0.1875	\$22.46	\$17.75	\$15.14	\$13.40	\$12.53
0.188 - 0.250	\$22.46	\$17.75	\$15.14	\$13.40	\$12.53
0.251 - 0.375	\$22.87	\$18.17	\$15.55	\$13.81	\$12.94
0.376 - 0.500	\$23.48	\$18.78	\$16.17	\$14.43	\$13.56
0.501 - 0.625	\$23.90	\$19.19	\$16.58	\$14.84	\$13.97
0.626 - 0.750	\$24.51	\$19.81	\$17.20	\$15.45	\$14.58
0.751 - 1.000	\$26.16	\$21.45	\$18.84	\$17.10	\$16.23
Add 20% for 5 Flute, 35% for 6 Flute , and 50% for 7 Flute					