

Neck Relief Addition

End Mill Diameter	Depth of Relief	Length of Relief	Modification Cost (by Qty)				
			5 - 7	8 - 11	12 - 17	18 - 23	24+
0.125 - 0.1875	0.012	0.375	\$10.24	\$7.34	\$5.73	\$4.66	\$4.12
0.188 - 0.250	0.015	0.500	\$10.38	\$7.48	\$5.87	\$4.79	\$4.26
0.251 - 0.375	0.020	0.750	\$11.38	\$8.48	\$6.87	\$5.80	\$5.26
0.376 - 0.500	0.020	0.750	\$11.63	\$8.73	\$7.12	\$6.04	\$5.51
0.501 - 0.625	0.025	0.750	\$11.63	\$8.73	\$7.12	\$6.04	\$5.51
0.626 - 0.750	0.030	0.750	\$11.97	\$9.07	\$7.46	\$6.39	\$5.85
0.751 - 1.000	0.030	0.750	\$11.97	\$9.07	\$7.46	\$6.39	\$5.85

Add 25% for Longer Relief Lengths