

Whistle & Full Flat Addition					
End Mill Diameter	Modification Cost (by Qty)				
	5 - 7	8 - 11	12 - 17	18 - 23	24+
0.125 - 0.1875	\$8.71	\$6.86	\$5.83	\$5.15	\$4.81
0.188 - 0.250	\$8.71	\$6.86	\$5.83	\$5.15	\$4.81
0.251 - 0.375	\$9.53	\$7.68	\$6.66	\$5.97	\$5.63
0.376 - 0.500	\$10.35	\$8.50	\$7.48	\$6.79	\$6.45
0.501 - 0.625	\$11.17	\$9.33	\$8.30	\$7.61	\$7.27
0.626 - 0.750	\$12.41	\$10.56	\$9.53	\$8.85	\$8.50
0.751 - 1.000 *	\$13.64	\$11.79	\$10.76	\$10.08	\$9.74
* Indicates Double Weldon Flat					